

Flex Spray Station™ Kit 1: Straight Rail

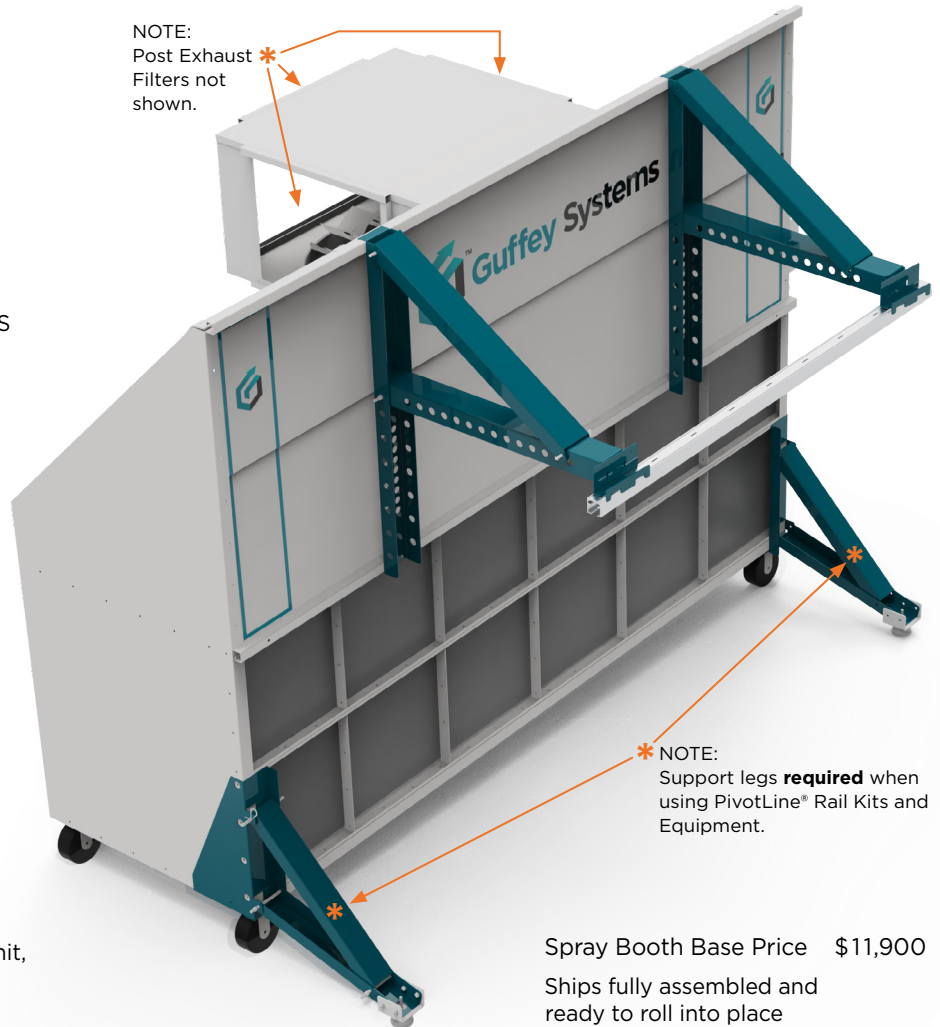
Allows 40 parts to be processed at a time

Kit SKU: GSP-MB-1001

Spray Booth

- **Construction:** 18 ga. zinc galvanized steel panels, pre-punched, assembled with 1/4 nuts and bolts
- **Post exhaust filters:** Pocket Filters*
Part number: EPB-202515/3P
20" x 25" x 15" B/W 3PKT Bag Filter 3/CS
Filter life: 300 hours of use
- **Exhaust filters:** Paint Pocket Filters
Part number: PP-020-020-030
20" x 20" Paint Pockets - Original - 30/CS
Filter life: Up to 125 hrs of use
- **Mechanical:** Heavy-duty tube axial type with non-sparking aluminum blades, enclosed belts and ball bearings
- (1) 3hp motor voltage –
(1) 120v (1) 220v connection
- Delivers: 14,495 cfm @ 0.250" s.p.
- AC motor speed control:
adjustable frequency drive
3hp ac motors NEMA 4x / ip 65
- NEMA 6-20p 20 amp
250v 3 prong plug
- (1) 4 hr countdown timer light switch
- For use with water or solvent-based coatings
- **IMPORTANT:**
 - A Ducting Kit for venting to the outside is **required for** use with **solvent-based coatings**.
 - When using **water-based coatings**, the booth can be used as a recirculating unit, **requiring no ducting** to the outside.
- Equipped with locking casters

NOTE:
Post Exhaust
Filters not
shown.



* NOTE:
Support legs **required** when
using PivotLine® Rail Kits and
Equipment.

Spray Booth Base Price \$11,900

Ships fully assembled and
ready to roll into place

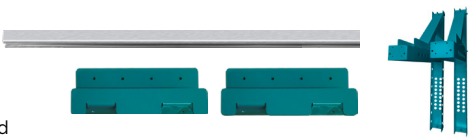
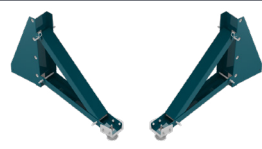



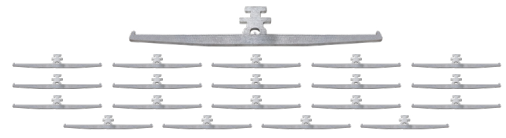
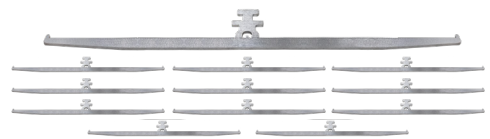



Flex Spray Station – Straight Rail Kit 1

- Equipped with rail mounting brackets
- Rail mounting brackets are slidable for left/right adjustment in case a customer needs to reduce the length of the spray rail, and they can be completely removed if needed
- Rail is equipped with rail support/joiner at each end to attach rail to rail mounting brackets
- Includes 2 rolling spray hubs to serve as spray point
- Rolling spray hubs allow the finisher to move the spray location throughout the rail to ensure they do not overload certain sections of the filters
- Equipped with a PivotLine kit which includes enough hangers, racks, and accessories to process around 40 parts at a time

CODE COMPLIANCE: The spray booth is designed to meet manufactures and designs applicable industry codes and standards. Please be aware that local requirements may vary from national codes. Please consult local authorities before purchasing paint booths.

- Reference NFPA 33 and Chapter 24 of the International Fire Code (IFC) for spray applications using flammable and combustible materials
- Reference NFPA 86 and Chapter 30 of the IFC for curing and drying applications
- Many components and product lines are ETL and ETL-C listed. The ETL or ETL-C mark is proof of compliance with North American safety standards, including UL, NFPA, OSHA and more
- A UL or CUL listing verifies that Underwriters Laboratories has tested RGI' product and determined that it meets their stringent safety and performance requirements







PIVOTLINE®
Manual-Rail Finishing System

| Description | Qty | Rate | Amt |
|--|-----------------|------------|------------|
| PivotLine Stationary Rail Kit 1 - Aluminum rail - 6 ft. length* 2 - Rail Mounting Brackets 2 - Rail Supports / Joiners * 6 ft. rails can easily be cut to shorter length if needed  | 1 | \$2,466.00 | \$2,466.00 |
| Support Legs Support legs required when using PivotLine® Rail Kits and Equipment Set of 2 legs  | 1 set of 2 legs | \$1,250.00 | \$1,250.00 |
| Stock Rack w/16 Mounts Heavy duty rolling rack for staging, transport, drying or storage of materials  | 2 | \$640.00 | \$1,280.00 |
| Rolling Spray Hub Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides  | 2 | \$84.00 | \$168.00 |
| Twist Stop Insert into stationary and mobile rails to prevent unwanted movement of materials  | 2 | \$89.00 | \$178.00 |
| T-Bar – Short (17") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars  | 20 | \$25.00 | \$500.00 |
| T-Bar – Medium (34") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars  | 12 | \$42.00 | \$504.00 |
| Offset Hanger w/screws For hanging drawer fronts, face frames, and other miscellaneous components  | 24 | \$11.20 | \$268.80 |
| Universal Hanger w/screws For hanging shelves, face frames, and other miscellaneous components  | 12 | \$11.20 | \$134.40 |
| EFC (Spring Clip) For hanging panels from hinge pockets to hang on T-Bars  | 64 | \$1.50 | \$96.00 |

* Part/parts refers to the number of items being processed, not the number of equipment components in the kit.

* To increase capacity of the system see next page Kit Add-ons.

| | |
|----------------------|--------------------|
| Equipment subtotal | \$6,845.20 |
| Spray Booth subtotal | \$11,900.00 |
| Total | \$18,745.20 |

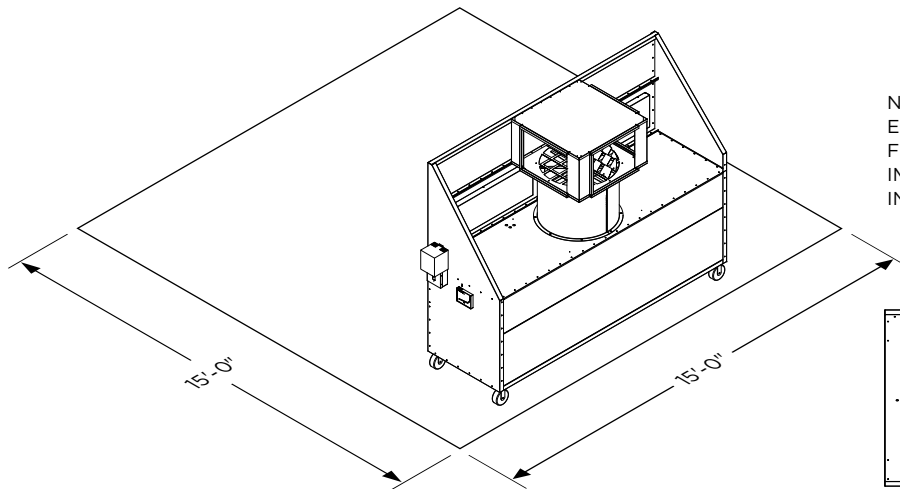
| Description | Qty | Rate | Amt |
|--|-----|----------|----------|
| Stock Rack w/16 Mounts Heavy duty rolling rack for staging, transport, drying or storage of materials  | 1 | \$640.00 | \$640.00 |
| T-Bar - Short (17") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars  | 10 | \$25.00 | \$250.00 |
| T-Bar - Medium (34") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars  | 6 | \$42.00 | \$252.00 |
| Offset Hanger w/screws For hanging drawer fronts, face frames, and other miscellaneous components  | 12 | \$11.20 | \$134.40 |
| Universal Hanger w/screws For hanging shelves, face frames, and other miscellaneous components  | 6 | \$11.20 | \$67.20 |
| EFC (Spring Clip) For hanging panels from hinge pockets to hang on T-Bars  | 32 | \$1.50 | \$48.00 |

* Part/parts refers to the number of items being processed, not the number of equipment components in the kit.

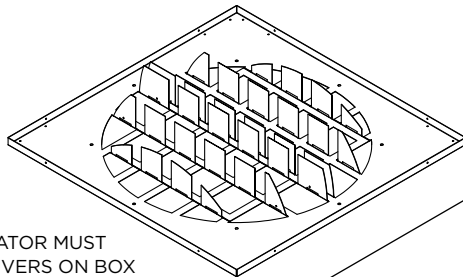
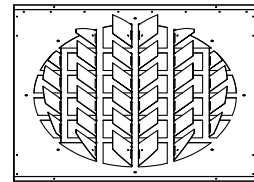
| | |
|--------------|-------------------|
| Total | \$1,391.60 |
|--------------|-------------------|

Flex Spray Station™

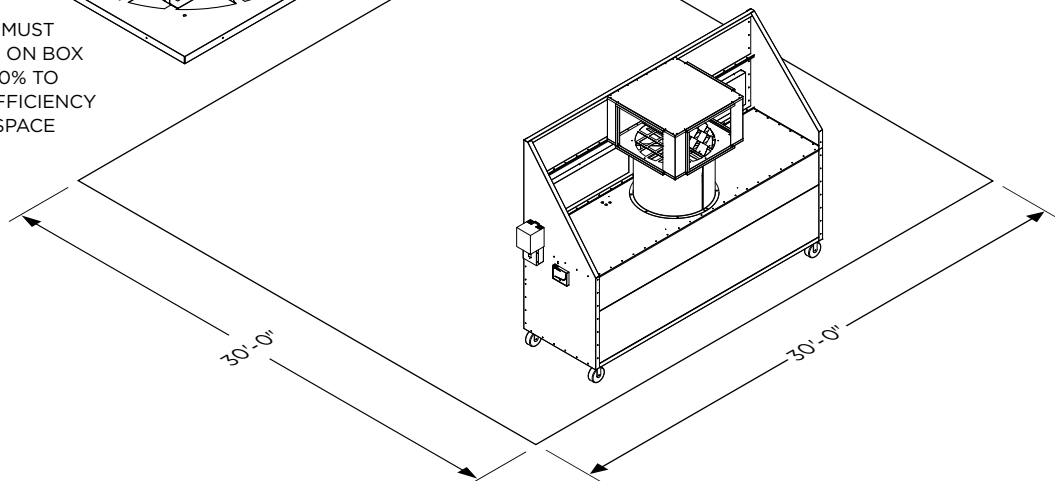
Spray Booth Box Filter Louver Assembly



NOTE: OPERATOR MUST
ENSURE LOUVERS ON BOX
FILTER IS OPEN 50% TO
IMPROVE UNITS EFFICIENCY
IN DIMENSIONED SPACE



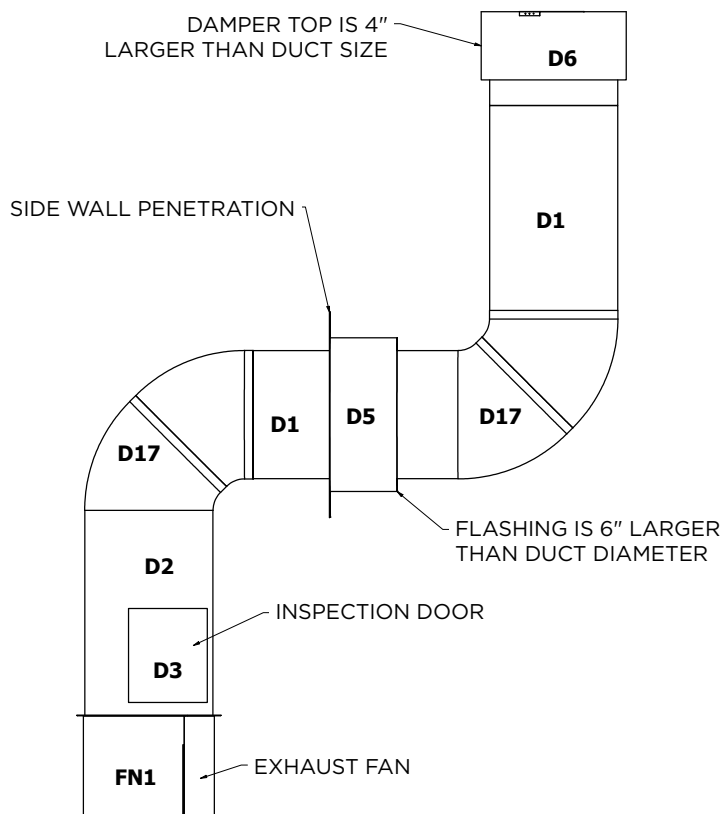
NOTE: OPERATOR MUST
ENSURE LOUVERS ON BOX
FILTER IS OPEN 100% TO
IMPROVE UNITS EFFICIENCY
IN DIMENSIONED SPACE



Flex Spray Station™

Spray Booth Wall Ducting Kit

| QTY | DESCRIPTION |
|-----|--|
| 2 | DUCT 48" LONG 20GA |
| 1 | FAN |
| 1 | RING 2" HEIGHT |
| 1 | DUCT INSPECTION 48" LONG 20GA |
| 1 | DUCT INSPECTION COVER 20GA |
| 1 | DUCT FLASHING DUCT DIAMETER + 6" 20GA 15" HEIGHT |
| 1 | DUCT DAMPER ASSEMBLY |
| 2 | DUCT 90 DEG ELBOW |



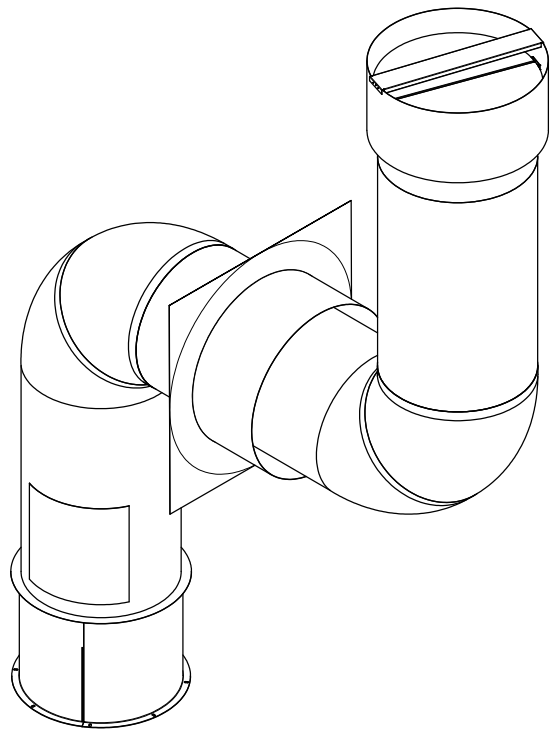
Wall Ducting Kit: Use when needing to exhaust through a wall. Ducting configuration may vary depending on each shop's setup and codes.

IMPORTANT:

- A Ducting Kit for venting to the outside is **required for** use with **solvent-based coatings**.
- When using **water-based coatings**, the booth can be used as a recirculating unit, **requiring no ducting** to the outside.

NOTES:

- 1) MALE (CRIMPED END) OF DUCT MUST BE UP & FEMALE END IS DOWN
- 2) FIRE WRAP IS USED ON WOODEN ROOFS
- 3) ALLOW 2" FOR EACH CONNECTION
- 4) NUMBER OF DUCTS WILL VARY



Flex Spray Station™

Spray Booth Roof Ducting Kit

| QTY | DESCRIPTION |
|-----|--|
| 2 | DUCT 48" LONG 20GA |
| 1 | FAN |
| 1 | RING 2" HEIGHT |
| 1 | DUCT INSPECTION 48" LONG 20GA |
| 1 | DUCT INSPECTION COVER 20GA |
| 4 | DUCT QUARTER SECTION SKIRT (COLLAR) 20GA |
| 1 | DUCT FLASHING DUCT DIAMETER + 6" 20GA 15" HEIGHT |
| 1 | DUCT DAMPER ASSEMBLY |

Roof Ducting Kit: Use when needing to exhaust through a roof. Ducting configuration may vary depending on each shop's setup and codes.

IMPORTANT:

- A Ducting Kit for venting to the outside is **required for** use with **solvent-based coatings**.
- When using **water-based coatings**, the booth can be used as a recirculating unit, **requiring no ducting** to the outside.

NOTES:

- 1) MALE (CRIMPED END) OF DUCT MUST BE UP & FEMALE END IS DOWN
- 2) FIRE WRAP IS USED ON WOODEN ROOFS
- 3) ALLOW 2" FOR EACH CONNECTION

