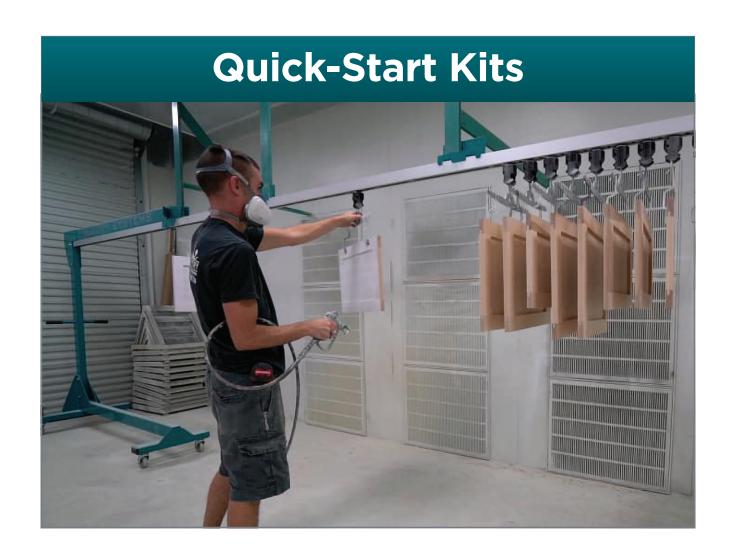
PIVALLINE

Manual-Rail Finishing System





Contents

Click on a section name below to view

| 18ft Straight Ceiling Mount | 3 |
|----------------------------------|----|
| 18ft Straight Floor Mount | 5 |
| 12ft Straight Ceiling Mount | 7 |
| 12ft Straight Floor Mount | 9 |
| 6x6x6 U-Shape Ceiling Mount | 11 |
| 6x6x6 U-Shape Floor Mount | 13 |
| 6x12 L-Shape Ceiling Mount | 15 |
| 6x12 L-Shape Floor Mount | 17 |
| PivotLine Components and Add-ons | 19 |

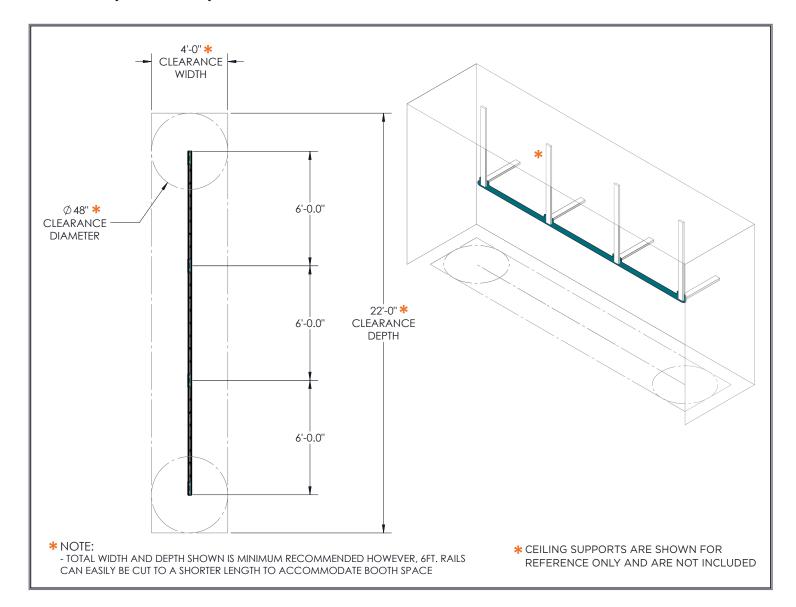
PivotLine Resources

Installation guides, assembly instructions, product information and more are available for download from our website: guffeysystems.com/downloads



Quick-Start Kit: 18ft Straight Ceiling Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

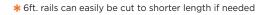
18ft Straight Kit: Allows for smooth back-and-forth movement of parts along the rail.





Quick-Start Kit: 18ft Straight Ceiling Mount

| Description | Qty | Rate | Amt |
|--|-----|------------|------------|
| PivotLine Stationary Rail Kit 18ft. Straight Complete 3 - Aluminum rail - 6 ft. length * 4 - Rail Support / Joiner | 1 | \$1,392.00 | \$1,392.00 |
| Rolling Spray Hub Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | 20 | \$84.00 | \$1,680.00 |
| Twist Stop Insert into stationary and mobile rails to prevent unwanted movement of materials | 2 | \$89.00 | \$178.00 |
| T-Bar - Short (17") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws For hanging drawer fronts, face frames, and other miscellaneous components | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws For hanging shelves, face frames, and other miscellaneous components | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) For hanging panels from hinge pockets to hang on T-Bars | 60 | \$1.50 | \$90.00 |



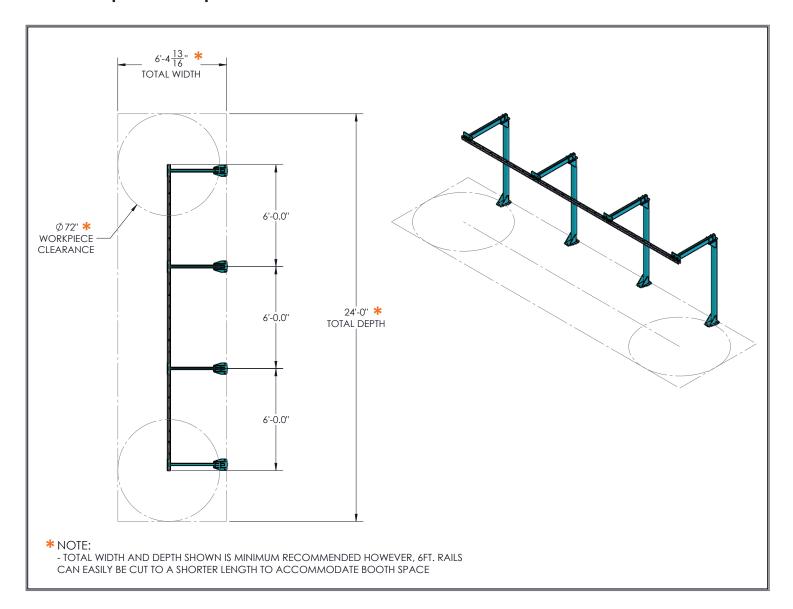


| Subtotal | \$4,498.00 |
|---------------------|------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$4,498.00 |



Quick-Start Kit: 18ft Straight Floor Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

18ft Straight Kit: Allows for smooth back-and-forth movement of parts along the rail.





Quick-Start Kit: 18ft Straight Floor Mount

| Description | Qty | Rate | Amt |
|---|--------------|------------|------------|
| PivotLine Stationary Rail Kit 18ft. Straight Complete | | | |
| 3 - Aluminum rail - 6 ft. length * | 1 | \$1,392.00 | \$1,392.00 |
| 4 - Rail Support / Joiner | | 4,,002.00 | 41,002.00 |
| Rolling Spray Hub | 0 0 0 0 0 | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | | | |
| Insert into stationary and mobile rails to prevent unwanted movement of materials | 2 | \$89.00 | \$178.00 |
| T-Bar - Short (17") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | *** | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | yn dy'n dy'n | | |
| For hanging shelves, face frames, and other miscellaneous components | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | | | |
| For hanging panels from hinge pockets to hang on T-Bars | 60 | \$1.50 | \$90.00 |
| Floor Stand - Comes with 1 of 3 optional stand-off arm sizes | | | |
| Stand-off arm size determines the clearance and size of materials that can be rotated without making contact: Small (48" max material width), Medium (72" max material width), Large (48" max material width) * | 4 | \$615.00 | \$2,460.00 |
| | | <u> </u> | <u> </u> |

- $\ensuremath{ \mbox{\$}}$ 6ft. rails can easily be cut to shorter length if needed
- * Stand-off arm size must be specified before order can be processed

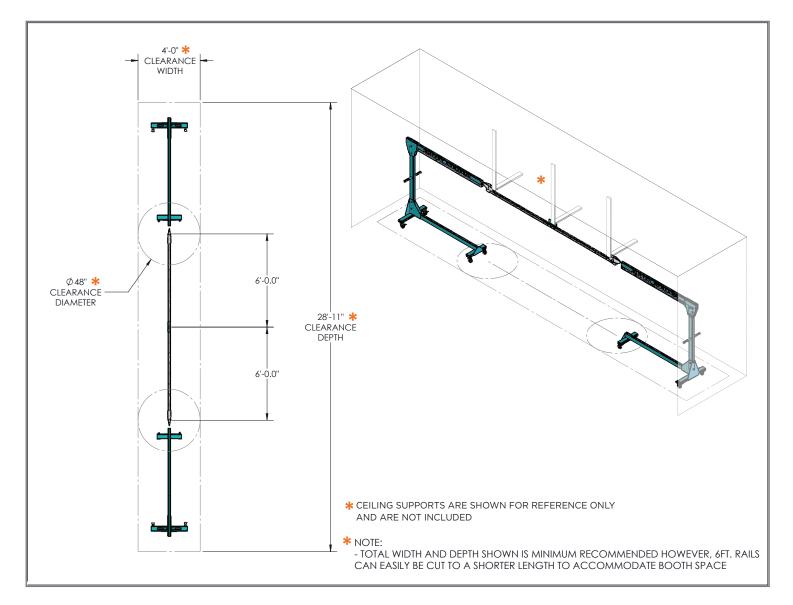


| Subtotal | \$6,958.00 |
|---------------------|------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$6,958.00 |



Quick-Start Kit: 12ft Straight Ceiling Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

12ft Straight Kit: Creates a directional flow of parts from the infeed mobile rail, across rail, and onto the outfeed mobile rail.





Quick-Start Kit: 12ft Straight Ceiling Mount

| Description | Qty | Rate | Amt |
|---|-----|------------|------------|
| PivotLine Stationary Rail Kit 12ft. Straight Complete 2 - Aluminum rails - 6 ft. length * 2 - Mobile Couplers 1 - Rail Support / Joiner | 1 | \$1,558.00 | \$1,558.00 |
| Mobile Rail | | | |
| Used for loading, off-loading, drying, and storage of parts. A key component for maximizing PivotLine efficiency and reducing material handling | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | | | |
| Insert into stationary and mobile rails to prevent unwanted movement of materials | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | | | |
| For hanging shelves, face frames, and other miscellaneous components | 10 | \$11.20 | \$112.00 |
| 76 Ja | | | |
| EFC (Spring Clip) | | | |

^{* 6}ft. rails can easily be cut to shorter length if needed

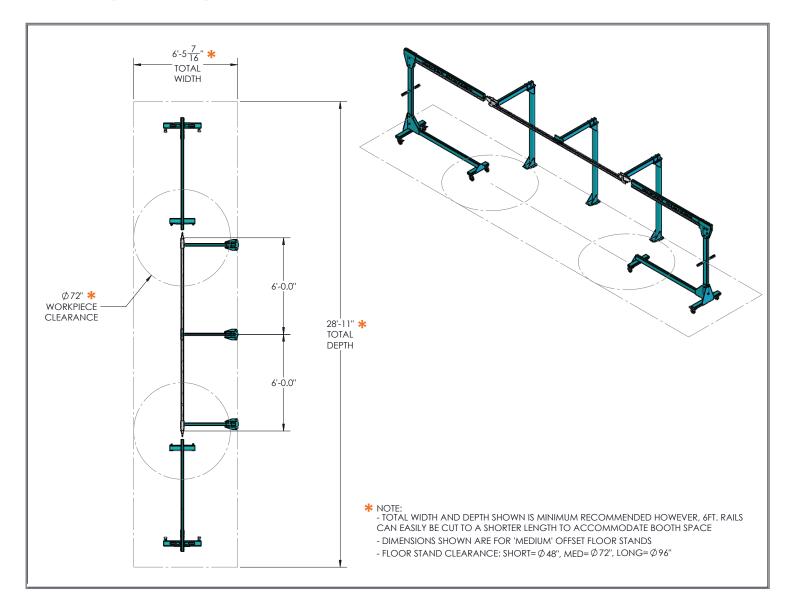


| Subtotal | \$9,142.00 |
|---------------------|------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$9,142.00 |



Quick-Start Kit: 12ft Straight Floor Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

12ft Straight Kit: Creates a directional flow of parts from the infeed mobile rail, across rail, and onto the outfeed mobile rail.





Quick-Start Kit: 12ft Straight Floor Mount

| Desc | ription | Qty | Rate | Amt |
|---|---|-----|------------|------------|
| PivotLine Stationary Rail Kit 12ft. Straigh | t Complete | | | |
| 2 - Aluminum rails - 6 ft. length * 2 - Mobile Couplers 1 - Rail Support / Joiner | | 1 | \$1,558.00 | \$1,558.00 |
| Mobile Rail | | | | |
| Used for loading, off-loading, drying, and storage of p A key component for maximizing PivotLine efficiency reducing material handling | | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | | | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | * * * * | | | |
| Insert into stationary and mobile rails to prevent unwanted movement of materials | | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | 20p | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | -25 | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * * | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | • | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | GV2 | | | |
| For hanging shelves, face frames, and other miscellaneous components | | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | | | | |
| For hanging panels from hinge pockets to hang on T-Bars | | 60 | \$1.50 | \$90.00 |
| Floor Stand - Comes with 1 of 3 optional | stand-off arm sizes | | | |
| Stand-off arm size determines the clearance and size rotated without making contact: Small (48" max material width), Large (48" max material width) | of materials that can be rial width), Medium (72" | 3 | \$615.00 | \$1,845.00 |
| | <u> </u> | | | |

- $\textcolor{red}{\bigstar}$ 6ft. rails can easily be cut to shorter length if needed
- * Stand-off arm size must be specified before order can be processed

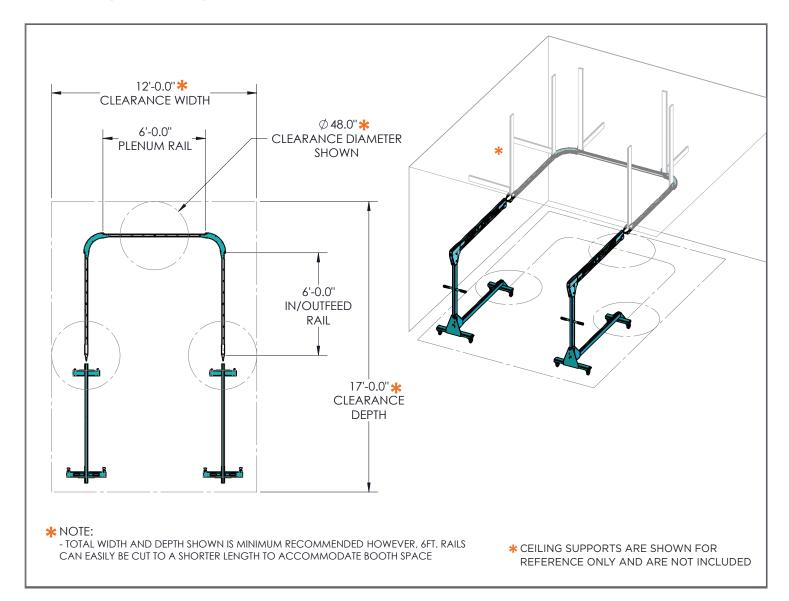


| Subtotal | \$10,987.00 |
|---------------------|-------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$10,987.00 |



Quick-Start Kit: 6x6x6 U-Shape Ceiling Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

6x6x6 U-Shape Kit: Ideal for open face or enclosed booths. Allows for a continuous directional flow of parts from the infeed mobile rail, along the rail to the spraying area, and continuing along the rail and onto the outfeed mobile rail. The finisher can easily reach and maneuver the parts throughout the process.





Quick-Start Kit: 6x6x6 U-Shape Ceiling Mount

| Description | | Qty | Rate | Amt |
|--|--------------|-----|------------|------------|
| PivotLine Stationary Rail Kit 6x6x6 U-Sh | ape Complete | | | |
| 3 - Aluminum rails - 6 ft. length * 2 - Rail Corners 90° 1 ft. Radius 2 - Mobile Couplers | | 1 | \$2,690.00 | \$2,690.00 |
| Mobile Rail | | | | |
| Used for loading, off-loading, drying, and storage of A key component for maximizing PivotLine efficiency reducing material handling | • | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | | | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | _ 6666 | | | |
| Insert into stationary and mobile rails to prevent unw movement of materials | anted | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | -12 | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * * * * | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * * | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | \$ | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | | | | |
| For hanging shelves, face frames, and other miscellaneous components | | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | | | | |
| For hanging panels from hinge pockets to hang on T-Bars | | 60 | \$1.50 | \$90.00 |

^{* 6}ft. rails can easily be cut to shorter length if needed

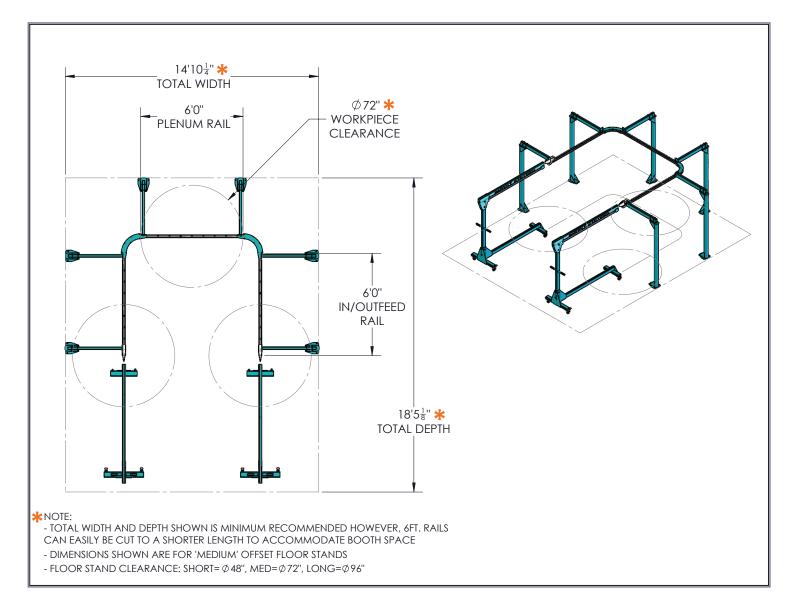


| Subtotal | \$10,274.00 |
|---------------------|-------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$10,274.00 |



Quick-Start Kit: 6x6x6 U-Shape Floor Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

6x6x6 U-Shape Kit: Ideal for open face or enclosed booths. Allows for a continuous directional flow of parts from the infeed mobile rail, along the rail to the spraying area, and continuing along the rail and onto the outfeed mobile rail. The finisher can easily reach and maneuver the parts throughout the process.





Quick-Start Kit: 6x6x6 U-Shape Floor Mount

| Description | | Qty | Rate | Amt |
|--|---|-----|------------|------------|
| PivotLine Stationary Rail Kit 6x6x6 U-Shape Complete | | | | |
| 3 - Aluminum rails - 6 ft. length * 2 - Rail Corners 90° 1 ft. Radius 2 - Mobile Couplers | | 1 | \$2,690.00 | \$2,690.00 |
| Mobile Rail | 1 | | | |
| Used for loading, off-loading, drying, and storage of parts. A key component for maximizing PivotLine efficiency and reducing material handling | | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | | | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | i | | | |
| Insert into stationary and mobile rails to prevent unwanted movement of materials | | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | -12 | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * * | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | 100 000 100 100 100 100 100 100 100 100 | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | | | | |
| For hanging shelves, face frames, and other miscellaneous components | | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | | | | |
| For hanging panels from hinge pockets to hang on T-Bars | | 60 | \$1.50 | \$90.00 |
| Floor Stand - Comes with 1 of 3 optional stand-off arm sizes | | | | |
| Stand-off arm size determines the clearance and size of materials that can be rotated without making contact: Small (48" max material width), Medium (72' max material width), Large (48" max material width) * | | 6 | \$615.00 | \$3,690.00 |
| | | | | #17.0C4.0 |

- $\textcolor{red}{\bigstar}$ 6ft. rails can easily be cut to shorter length if needed
- * Stand-off arm size must be specified before order can be processed

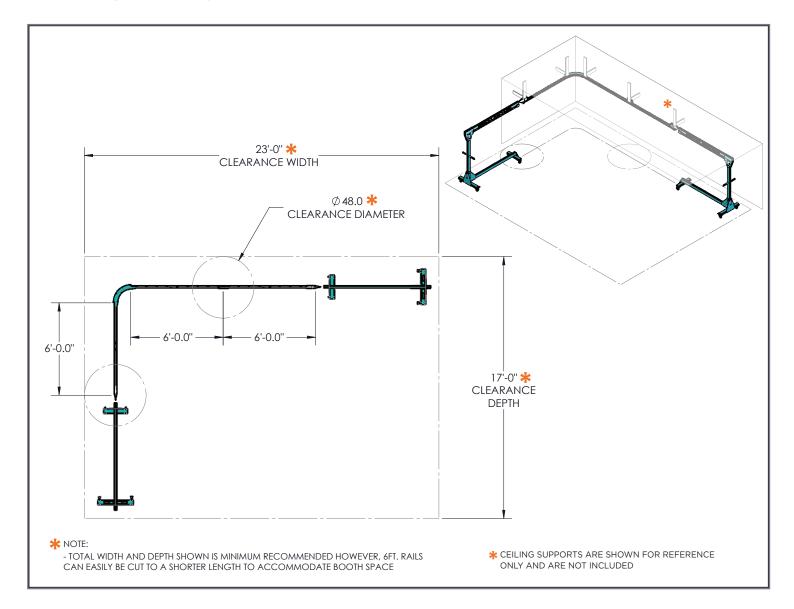


| Subtotal | \$13,964.00 |
|---------------------|-------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$13,964.00 |



Quick-Start Kit: 6x12 L-Shape Ceiling Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

6x12 L-Shape Kit: Ideal for open face or enclosed booths. Allows for a continuous directional flow of parts from the infeed mobile rail, along the rail to the spraying area, and continuing along the rail and onto the outfeed mobile rail. The "L-Shape" can be reversed to fit the booth or to accommodate each shops production flow.





Quick-Start Kit: 6x12 L-Shape Ceiling Mount ■

| Description | Qty | Rate | Amt |
|---|-------------------------|------------|------------|
| PivotLine Stationary Rail Kit 6x12 L-Shape Complete | | | |
| 3 - Aluminum rails - 6 ft. length * 1 - Rail Support / Joiner 1 - Rail Corner 90° 1 ft. Radius 2 - Mobile Couplers | | \$2,343.00 | \$2,343.00 |
| Mobile Rail | | | |
| Used for loading, off-loading, drying, and storage of parts. A key component for maximizing PivotLine efficiency and reducing material handling | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | 5 5 5 5 5 5 5 5 5 5 5 5 | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | * * * | | |
| Insert into stationary and mobile rails to prevent unwanted movement of materials | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | 3 | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | | | |
| For hanging shelves, face frames, and other miscellaneous components | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | | | |
| For hanging panels from hinge pockets to hang on T-Bars | 60 | \$1.50 | \$90.00 |
| - as as confined four four four four four four four four | | | |

^{* 6}ft. rails can easily be cut to shorter length if needed

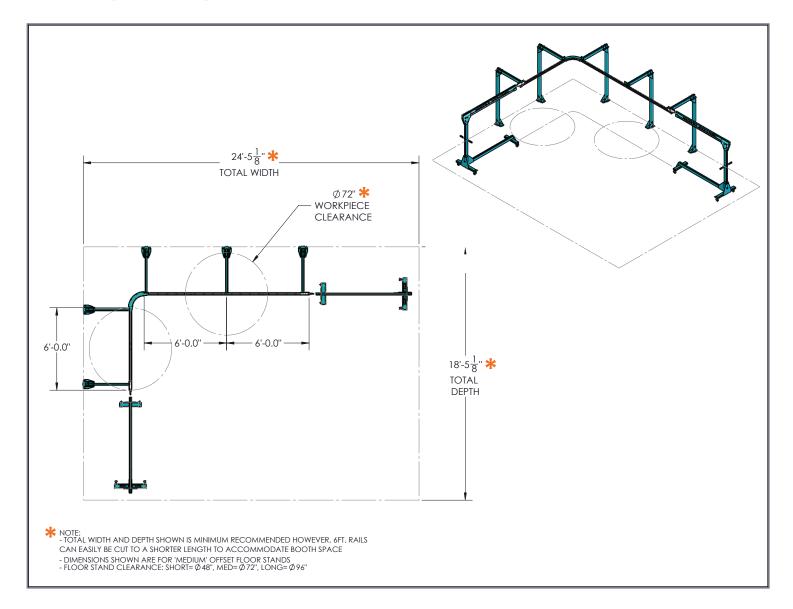


| Subtotal | \$9,927.00 |
|---------------------|------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$9,927.00 |



Quick-Start Kit: 6x12 L-Shape Floor Mount

Allows 40 parts to be processed at a time



The PivotLine System can be configured to fit any shop size and budget. Our quick-start kits cover some of our most popular use cases, and as your shop's volume increases, the system can easily be expanded or reconfigured.

6x12 L-Shape Kit: Ideal for open face or enclosed booths. Allows for a continuous directional flow of parts from the infeed mobile rail, along the rail to the spraying area, and continuing along the rail and onto the outfeed mobile rail. The "L-Shape" can be reversed to fit the booth or to accommodate each shops production flow.





Quick-Start Kit: 6x12 L-Shape Floor Mount

| Descr | iption | Qty | Rate | Amt |
|---|---|-----|------------|------------|
| PivotLine Stationary Rail Kit 6x12 L-Shape | Complete | | | |
| 3 - Aluminum rails - 6 ft. length * 1 - Rail Support / Joiner 1 - Rail Corner 90° 1 ft. Radius 2 - Mobile Couplers | | 1 | \$2,343.00 | \$2,343.00 |
| Mobile Rail | | | | |
| Used for loading, off-loading, drying, and storage of pa A key component for maximizing PivotLine efficiency a reducing material handling | | 2 | \$2,150.00 | \$4,300.00 |
| Rolling Spray Hub | | | | |
| Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | | 20 | \$84.00 | \$1,680.00 |
| Twist Stop | * * * * | | | |
| Insert into stationary and mobile rails to prevent unwar movement of materials | ated State of the | 4 | \$89.00 | \$356.00 |
| T-Bar - Short (17") | - Tile | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | * * * | 6 | \$25.00 | \$150.00 |
| T-Bar - Medium (34") | .E. | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 8 | \$42.00 | \$336.00 |
| T-Bar - Large (46") | | | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | | 6 | \$56.00 | \$336.00 |
| Offset Hanger w/screws | | | | |
| For hanging drawer fronts, face frames, and other miscellaneous components | | 20 | \$11.20 | \$224.00 |
| Universal Hanger w/screws | | | | |
| For hanging shelves, face frames, and other miscellaneous components | | 10 | \$11.20 | \$112.00 |
| EFC (Spring Clip) | AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA | | | |
| For hanging panels from hinge pockets to hang on T-Bars | | 60 | \$1.50 | \$90.00 |
| Floor Stand - Comes with 1 of 3 optional st | and-off arm sizes | | | |
| Stand-off arm size determines the clearance and size of rotated without making contact: Small (48" max material max material width), Large (48" max material width) | f materials that can be ial width), Medium (72" | 5 | \$615.00 | \$3,075.00 |
| | | | | |

- $\textcolor{red}{\bigstar}$ 6ft. rails can easily be cut to shorter length if needed
- * Stand-off arm size must be specified before order can be processed



| Subtotal | \$13,002.00 |
|---------------------|-------------|
| Shipping & handling | \$0.00 |
| Discount | \$0.00 |
| Tax | \$0.00 |
| Total | \$13,002.00 |



Manual-Rail Finishing System

Components and System Add-ons





PivotLine Components and System Add-Ons ■

| | Description | Qty | Amt |
|--|--|-------------------------------------|--|
| Stationary Rail | | | |
| Aluminum rail - 6 ft. length * Use for both ceiling and floor mount | | 1 | \$360.00 |
| * 6ft. rails can easily be cut to shorter | r length if needed | | |
| Floor Stand | | | |
| For floor-mounted rail configurations Floor Stands are available with 3 stand-off length options (shown right): • Small (48" max material size) • Medium (72" max material size) • Large (96" max material size) | Floor stands are a good option | 1 | \$615.00 |
| Rail Support / Joiner Includes hardware. Connects rail secti attachment point for floor stand or ce | · | 1 | \$78.00 |
| Rail Corners | | | |
| Corners allow the rail layout to be | | 1 (45° 1' radius) | |
| Corners allow the rail layout to be configured to your spray booth size and configuration | | 1 (45° 1' radius) 1 (45° 3' radius) | \$1,000.0 |
| Corners allow the rail layout to be configured to your spray booth size | | | \$1,000.0 |
| Corners allow the rail layout to be configured to your spray booth size and configuration 45° 1' radius | | 1 (45° 3' radius) | \$450.00 \$1,000.00 \$425.00 \$1,200.00 |
| Corners allow the rail layout to be configured to your spray booth size and configuration 45° 1' radius 45° 3' radius 90° 1' radius | nary rail and allows rolling spray hubs unction raight rail section, or it can replace a | 1 (45° 3' radius) 1 (90° 1' radius) | \$1,000.0 \$425.00 |





PivotLine Components and System Add-Ons ■

| Description | Qty | Amt |
|---|----------------|------------|
| Twist Stop Insert into stationary and mobile rails to prevent unwanted movement of materials | 1 | \$89.00 |
| Mobile Rail - Standard Used for loading, off-loading, drying, and storage of parts. A key component for maximizing PivotLine efficiency and reducing material handling • 20 spray hub capacity • Hang multiple parts per T-Bar to increase the capacity of any mobile rail | 1 | \$2,150.00 |
| Compact Mobile Rail Used for loading, off-loading, drying, and storage of parts. A key component for maximizing PivotLine efficiency and reducing material handling • Shorter length mobile rail works great for smaller spaces • Use for hanging multiple heavier items • 12 spray hub capacity • Hang multiple parts per T-Bar to increase the capacity of any mobile rail | 1 | \$1,875.00 |
| Rolling Spray Hub Rolls smoothly and pivots in 90° increments allowing for easy spraying of all sides | 1 | \$84.00 |
| Heavy-Duty Spray Hub For longer life and improved wear in demanding production environments Steel rollers and hooks for increased strength and durability Use when spraying heavier parts on a consistent basis | 1 | \$135.00 |
| Spray Hub Spacer Kit Use to add distance between spray hubs on the PivotLine rail Use spacer bousing alone for an extra 1" | Spacer Housing | \$29.00 |
| Use spacer housing alone for an extra 1" pitch between spray hubs (4 1/2" total) Use kit with adjustable metal arms to further increase pitch between hubs (from 8 1/4" to 12 1/4" total) | Spacer Kit | \$62.00 |







PivotLine Components and System Add-Ons ■

| Description | Qty | Amt |
|--|------------------|---------------------|
| Spray Hub w / Extension | | |
| Use with enclosed loop rail systems that are installed higher than standard off-the-floor Keeps panels at optimal height off floor for spraying when stationary rails | Special Order | Call for Pricing |
| are installed higher • Creates more distance between panel and stationary rail when spraying | | |
| EFC (Spring Clip) For hanging panels from hinge pockets to hang on T-Bars | Bag of 4 | \$6.00 |
| Universal Hanger w/screws For hanging shelves, face frames, and other miscellaneous components | 1 | \$11.20 |
| To manging stierves, race maries, and other miscellaneous components | | ψ20 |
| Offset Hanger w/screws For hanging drawer fronts, face frames, and other miscellaneous components | 1 | \$11.20 |
| T-Bar | | |
| Hang doors using EFC or Offset Hangers. Group multiple parts together by hanging Offset and Universal Hangers across top of T-Bars | 1 (17") | \$25.00 |
| Available in: | 1 (34") | \$42.00 |
| 17" (for use with hinge pitch up to 20") 34" (for use with hinge pitch up to 37") 46" (for use with hinge pitch up to 49") | 1 (46") | \$56.00 |
| Spindle T-Bar | | |
| Hang multiple spindles on a single T-Bar and reduce material handling Different shaped speed holes in a 37" T-Bar provides consistent spacing between hanging parts | 1 | \$60.00 |
| Also allows for the staggering of parts that are hanging adjacent to each other | | |





PivotLine Components and System Add-Ons

| Description | Qty | Amt |
|--|-----|---------|
| Spindle Hanger Facuse with helysters actuate as a they items as guiring finishing. | | |
| For use with balusters, columns, or other items requiring finishing on all sides | 1 | \$17.00 |
| Hang multiple spindles on a single T-Bar and reduce material handling | ' | \$17.00 |
| Allows parts to be freely rotated and allows consistent straight-on spraying toward an exhaust fan | | |
| T-Plate | | |
| Simple strong bracket for unusual situations, or for making your own hanger | | |
| Use the 4 holes for holding heavier items that do not require finishing on the backside | 1 | \$18.00 |
| Use center teardrop opening for hanging items using metal "S" hooks ("S" hooks not included) | | |
| Compatible with all spray hubs and fixed mounts | | |

